


ONE REQ'D - STAIR STRINGER ~ 320S1 (AS SHOWN)  
 ONE REQ'D - STAIR STRINGER ~ 320S2 (OPP. HAND)

**SHOP NOTE**

HOLES: 5/8" Ø U.N.  
 BOLTS: NONE  
 MAT'L: ASTM A572 GR. 50  
 PAINT: 3 COAT SYSTEM (M-20-1/M-12)  
 WELDING: E70xx ELECTRODES

REFERENCE CONTRACT DWGS: A-3, A-4 & A-8

NO.	DATE	BY	REVISION
			
UPSTATE DETAILING, INC. <small>Structural Miscellaneous Bridges</small>			P.O. BOX 389 BURNT HILLS, NY 12027 PH: (518) 399-0205 FAX: (518) 399-0403 info@useudi.com
DRAWING TITLE: STAIR DETAILS			
PROJECT No.:		FEDERAL AID No.:	
ENGINEER:			
CUSTOMER:			
PROJECT:			
HOLES:	PAINT:	DATE:	
BOLTS:	DR. BY:	JOB NO.:	
WELDS:	CHK. BY:	DWG NO.: 320	